



STATE OF CONNECTICUT DEPARTMENT OF TRANSPORTATION



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November 10, 2016

Subject: Project No. 126-170
F.A.P. No. 0008(130)
Commodore Hull Bridge Painting and Steel Repairs.

NOTICE TO CONTRACTORS:

This is to notify all concerned and especially the prospective bidders that the bid opening for the subject project is still scheduled for November 16, 2016 at 2:00 P.M. in the Conference Room of the Department of Transportation Administration Building, 2800 Berlin Turnpike, Newington, Connecticut.

Addendum No. 1 is attached and can also be obtained on the Statewide Contracting Portal at http://www.biznet.ct.gov/scp_search/BidResults.aspx?groupid=64

This addendum is necessary to add, revise and delete contract items, special provisions and plans and answer project questions.

Bid Proposal Forms (0126-0170.EBS file and amendment file 0126-0170.00# if applicable) are available for those bidders that have received approval from the Department to bid on the subject project.

To retrieve the official Bid Proposal Forms, please download the electronic bid proposal file and amendment files, if applicable at <https://www.bidx.com>.

Please send all future questions to <http://dot-contractsqanda.ct.gov/Default.aspx>

H. J. Emond

For: Gregory D. Straka
Contracts Manager
Division of Contracts Administration

NOVEMBER 8, 2016
COMMODORE HULL BRIDGE PAINTING AND STEEL REPAIRS
FEDERAL AID PROJECT NO. 0008(130)
STATE PROJECT NO. 126-170
CITIES OF SHELTON AND DERBY

ADDENDUM NO. 1

This Addendum addresses the following questions and answers contained on the “CT DOT QUESTIONS AND ANSWERS WEBSITE FOR ADVERTISED CONSTRUCTION PROJECTS”:

Question and Answer Nos. 1, 2, 6, 7, 9, 13, 18, 26 and 27.

SPECIAL PROVISIONS
NEW SPECIAL PROVISIONS

The following Special Provisions are hereby added to the Contract:

- NOTICE TO CONTRACTOR – LOAD RATINGS
- NOTICE TO CONTRACTOR – PEREGRINE FALCON
- NOTICE TO CONTRACTOR – STATE PROJECT NO. 200-006
- NOTICE TO CONTRACTOR – STRUCTURAL STEEL WORK PREQUALIFICATION
- NOTICE TO CONTRACTOR – UTILITIES ON BRIDGE
- SECTION 1.10 – ENVIRONMENTAL COMPLIANCE
- ITEM NO. 0000312A – FURNISH AND INSTALL BIRD CONTROL SYSTEM
- ITEM NO. 0603081A – STRUCTURAL STEEL REPAIRS (SITE NO. 1)
- ITEM NO. 0969030A – PROJECT COORDINATOR (MINIMUM BID)
- ITEM NO. 1002952A – TRANSFORMER
- ITEM NO. 1009504A – 16” X 16” X 8” STAINLESS STEEL ENCLOSURE

REVISED SPECIAL PROVISIONS

The following Special Provisions are hereby deleted in their entirety and replaced with the attached like-named Special Provisions:

- ITEM NO. 0603563A – CLASS 1 CONTAINMENT AND COLLECTION OF SURFACE PREPARATION DEBRIS (SITE NO. 1)
- ITEM NO. 0603801A – STRUCTURAL STEEL
- ITEM NO. 0603908A – STRUCTURAL STEEL (SITE NO. 8)
ITEM NO. 0603931A – STRUCTURAL STEEL (SITE NO. 11)

DELETED SPECIAL PROVISION

The following Special Provision is hereby deleted in its entirety:

- ITEM NO. 0100426A – WATER TRANSPORTATION FOR RESCUE OPERATIONS

CONTRACT ITEMS**NEW CONTRACT ITEMS**

<u>ITEM NO.</u>	<u>DESCRIPTION</u>	<u>UNIT</u>	<u>QUANTITY</u>
0000312A	FURNISH AND INSTALL BIRD CONTROL SYSTEM	L.S.	L.S.
0603081A	STRUCTURAL STEEL REPAIRS (SITE NO. 1)	CWT.	235
0969030A	PROJECT COORDINATOR (MINIMUM BID)	L.S.	L.S.
1002952A	TRANSFORMER	EA.	1
1009504A	16" X 16" X 8" STAINLESS STEEL ENCLOSURE	EA.	1
1014132	CABLE IN DUCT (TWO NO. 10 AND NO. 10 GROUND)	L.F.	2100
1014141	CABLE IN DUCT (NO. 8 GROUND)	L.F.	100

REVISED CONTRACT ITEMS

<u>ITEM NO.</u>	<u>DESCRIPTION</u>	<u>ORIGINAL QUANTITY</u>	<u>REVISED QUANTITY</u>
0522155A	REPLACE BRIDGE BEARINGS	28 EA.	33 EA.
0603801A	STRUCTURAL STEEL	875 CWT.	493 CWT.

DELETED CONTRACT ITEM

<u>ITEM NO.</u>	<u>DESCRIPTION</u>	<u>ORIGINAL QUANTITY</u>	<u>REVISED QUANTITY</u>
0100426A	WATER TRANSPORTATION FOR RESCUE OPERATIONS	512 DAY	0

PLANS**NEW PLANS**

The following Plan Sheets are hereby added to the Contract:

04.18.A1

04.22-1.A1

04.22-2.A1

04.22-3.A1

04.22-4.A1

04.22-5.A1

REVISED PLANS

The following Plan Sheets are hereby deleted and replaced with the like-numbered Plan Sheets:

02.01.A1

04.02.A1

04.03.A1

04.14.A1

04.15.A1

04.16.A1

04.20.A1

04.21.A1

04.29.A1

DELETED PLANS

The following Plan Sheet is hereby deleted in its entirety:

04.22

The Detailed Estimate Sheets do not reflect these changes.

The Bid Proposal Form has been revised to reflect these changes.

There will be no change in the number of calendar days due to this Addendum.

The foregoing is hereby made a part of the contract.

NOTICE TO CONTRACTOR – LOAD RATINGS

The Contractor is hereby notified that an LRFR Load Rating of Bridge No. 00571A, Route 8 over the Housatonic River in Shelton/Derby, will be included in the contract for reference. It is the Contractor's responsibility to submit Working Drawings, in conformance with Section 1.05.02.2, for temporary construction loads, including paint platforms and enclosures, and to utilize this Load Rating as necessary. Any loading restrictions shall be identified by the Contractor and submitted along with the Working Drawings.

The steel repairs shall be performed in the following sequence to ensure the bridge structure can adequately support the containment structures (Inventory Rating greater than or equal to 1.0):

1. Items listed in a. and b. below can be performed concurrently, or in any order, as long as the installations are completed prior to the start of item 2 listed below.
 - a. Perform all steel repairs called out under the item "Structural Steel Repairs (Site No. 1)." These repairs shall be made with uncoated steel.
 - b. Install pier bents per the specifications "Structural Steel (Site No. 8)" and "Structural Steel (Site No. 11)." The structural steel associated with these locations shall receive the full 3-coat paint system.
2. Install the containment structures after the acceptance of the working drawings described above.
3. Perform steel repairs identified under the item "Structural Steel." These repairs shall be made with steel with a prime coat only.
4. Blast clean and field paint entire structure in accordance with the specifications.

NOTICE TO CONTRACTOR – PEREGRINE FALCON

The Contractor is advised that the Commodore Hull Bridge is a known nesting location for peregrine falcons. The peregrine falcon is a State threatened species. The Contractor's attention is directed to the special provision for Section 1.10 Environmental Compliance, 1.10.03-15 Required Best Management Practice for further information.

In order to maintain the construction schedule and ensure that the falcons do not impact work, a bird exclusion system must be installed prior to the nesting season (April 1 through July 31) to prevent nest establishment or reuse. See the special provision for Item #0000312A, Furnish and Install Bird Control System for more information.

If active nests with eggs or young are found, work within 500 feet of the active nest must be suspended until an evaluation of nesting status is made or the birds fledge from the nest and leave the immediate area.

NOTICE TO CONTRACTOR – STATE PROJECT NO. 200-006

The Contractor is hereby notified that there is a current project (as of 9/16/2016), State Project No. 200-006, for repairing gusset plates on the three truss spans (Spans 9, 10 and 11). The repair locations are described on the contract plans in tables named “TYPE K REPAIR (GUSSET PLATE).” The Contractor shall confirm these locations have been repaired prior to installing containment enclosures on Spans 9, 10 and 11.

NOTICE TO CONTRACTOR – STRUCTURAL STEEL WORK PREQUALIFICATION

This project includes specialty steel repairs and other types of specialty steel work, which involves repair/replacement of existing steel members, field cutting and grinding, field welding and field drilling of steel components, rivet removal, and removal of deteriorated sections of steel members. The contractor or subcontractor performing specialty steel repairs/work on this project shall meet one of the following two qualification alternatives:

Qualification Requirement

1. Shall be prequalified with the Connecticut Department of Transportation under Group 10 Major Bridges.
2. Must have completed in the past ten (10) years, at least three (3) construction and rehabilitation projects involving major highway, railroad or pedestrian bridges and work incidental thereto. Qualified work may include rebar installation, concrete placement, erection of steel, bridge removal / demolition, deck or substructure repairs, bearing devices, expansion devices, shoring & sheeting, pile driving, bridge rail.

Major bridges are defined as:

- Bridges which include bascule, lift, or swing spans
- Bridges with multi-level roadways
- Bridges which include steel truss construction
- Bridges of conventional construction which are over a water opening of 500 feet or more
- Bridges which include long spans over 200 feet

The following information shall be submitted for each project for evaluation and determination by the Engineer as to the sufficiency of the qualifying work experience:

- Project Description and Location
- Start and End Dates of Construction Project
- Bridge Owner/Operator Contact Information (2 minimum) with Telephone Numbers
- Contractor's Work Items

NOTICE TO CONTRACTOR – UTILITIES ON BRIDGE

The Contractor is hereby notified that fiber optic cables and communication cables are present on the bridge. The cables are scheduled to be moved off of the bridge. The Contractor is hereby made aware that, when given the Notice to Proceed, the fiber optic cables and communication cables may still be present on the bridge; or in the process of being removed from the bridge. The Contractor is responsible for coordinating his work, or as directed by the Engineer, with the entity performing the cable removal operations.

SECTION 1.10 – ENVIRONMENTAL COMPLIANCE

In Article 1.10.03-Water Pollution Control: BEST MANAGEMENT PRACTICES

Add the following after Best Management Practice Number 14:

15. The peregrine falcon (*Falco peregrinus*) is a state threatened species which has adapted to life in urban settings. In Connecticut the peregrine falcon is associated with bridges for nesting and brood rearing purposes. Peregrines will actively and aggressively defend the nest, whether a nest box or natural nest, up to and sometimes past 75 yards. The peregrine will attack anyone or anything that comes within the area of its nest. Peregrine falcons are Connecticut's largest falcon and can measure up to 20 inches. Adults are slate gray above and pale underneath with fine bars and spots of black; they have long pointed wings with a narrow tail. Young falcons have the same composite but are darker underneath and browner all over. The peregrine falcon nesting season occurs between the months of April and July. For this reason, special conditions regarding the timing of work on the structures, and immediate area, that have nesting falcons must be adhered to. Any change in construction sequencing or timing of proposed work on these bridges must be coordinated with the Department.

In order to protect this species, the proposed construction activities at the bridges, or 500 feet from a known nest, shall be completed during non-nesting season months (August – March). No construction activities and/or inspections will be permitted between April 1st and July 31st.

The Contractor shall through the Engineer at least 10 days prior to the commencement of any construction activities, arrange for a CT DOT Environmental Inspector from the Office of Environmental Planning (OEP) or their authorized delegate to be available to meet and discuss proper protocol for maintaining environmental commitments made to the protection of this species and habitat.

This species is protected by state laws which prohibit killing, harming, taking, or keeping them in your possession. Workers shall be notified of the existence of peregrine falcons in this area and be apprised of the laws protecting them. Photographs and the laws protecting peregrine falcons (species ID sheets will be provided by OEP) shall be posted in the Contractor's and DOT field offices. Any observations of this species are to be immediately reported to OEP at (860) 594-2937 or (860) 594-2938.

ITEM #0000312A – FURNISH AND INSTALL BIRD CONTROL SYSTEM

Description: Work under this item shall consist of furnishing and installing a bird control system, such as bird control netting, as shown on the plans or as directed by the Engineer.

The bird control system is intended to be installed on the three truss spans; Spans 9, 10 and 11.

Materials: Bird control netting shall be an ultraviolet-stabilized polyethylene netting with openings no larger than 3/4 inch by 3/4 inch, as recommended by the manufacturer for specific use. All mounting and connection hardware shall be per the netting manufacturer's recommendation.

High-intensity multi-colored reflective tape or sheeting shall be installed on the netting every ten (10) feet vertically so that the netting is more visible to the falcons. The strips of tape or sheeting must be a minimum of two (2) inches wide and extend from bottom of the net to the top of the bridge.

Construction Methods: Ten (10) days following Award of the Contract, the Contractor shall submit to the Department for review and comment a Bird Control System Plan that details all aspects of the work prior to commencement of any physical work and the Notice to Proceed. The Plan must include all materials, equipment, sequence of inspections, maintenance, installations and removals, as well as storage procedures necessary for the Contract duration.

Installation of bird control netting shall be as recommended by the manufacturer. The netting shall be made to completely fit the area to be protected to prevent bird intrusion. The netting shall be installed tight and uniformly to insure a secure form-fitting installation.

After installation, the netting shall be visually inspected for poor adherence to mounting surfaces, tears, or other defects related to installation or surface preparation. Repairs are to be performed immediately. During the life of the Project, routine visual inspections shall be made to ensure that all points of attachment and seams are secure, and that there are no rips or tears in the netting fabric. If any birds or other wildlife are noted the Contractor shall immediately contact the Engineer for proper guidance.

The contractor is responsible for any moving/relocating of the netting that is necessary to allow completion of contract work or any moving/relocating that is necessary to maintain the netting.

At Project completion or when requested by the Engineer, the bird control netting, all hardware and mounting attachments shall be removed from the bridge and shall remain the property of the Contractor. The Contractor has the option to remove the system after August 30th and reinstall by March 1st of the following year. If the Contractor allows the system to remain in place, it shall be fully maintained and inspected during this time period.

Method of Measurement: The bird control system, being paid for on a lump sum basis, will not be measured for payment. The Contractor shall submit a schedule of payment values to the Department for review and comment.

Basis of Payment: This work will be paid for at the Contract lump sum price for “Furnish and Install Bird Control System”, complete and accepted in place, which price shall include installations, relocations, inspections, maintenance, repairs and removals, including final removal of the netting and all hardware, materials, tools, equipment, labor and work incidental thereto.

Pay Item	Pay Unit
Furnish and Install Bird Control System	LS

ITEM #0603081A – STRUCTURAL STEEL REPAIRS (SITE NO. 1)

Section 6.03 is *supplemented and amended as follows*:

6.03.01 - Description:

After the third paragraph, add the following:

“ This special provision provides additional requirements for the surface preparation of new structural steel required for repairs identified in the Contract plans. Per the sequencing detailed in the Contract plans, new, uncoated, structural steel plates and shapes shall be furnished and installed to repair existing structural steel members. This specification covers structural steel repair locations that should be repaired prior to the installation of the containment structure.”

6.03.03 – Construction Methods:

The work shall be performed and scheduled to conform within the requirements of Article 1.08 and as described herein.

2. Submittals: *Add the following:*

- (a) Shop Drawings: Field measurements shall be performed to verify all necessary dimensions prior to shop drawing submittals. The Contractor shall be responsible to verify all necessary dimensions, including existing fastener spacing to complete the work. Where shop drawing dimensions are based on existing fastener spacing, the Contractor shall submit supporting documentation, including field measurements, as part of the shop drawing submittal.

4. Field Erection: *Add the following:*

- (d) Field Assembly: The Contractor shall complete all bolting work that has been started prior to the end of the work shift.

Surface Preparation: The following steps shall be performed prior to installation of steel members:

1. All corners and edges shall be rounded to a 1/16-inch radius or chamfered to a 1/16-inch chamfer.
2. All fins, slivers and tears shall be removed and ground smooth.
3. All rough surfaces shall be ground smooth.
4. Flame cut edges shall be ground over their entire surface such that any hardened surface layer is removed, and subsequent abrasive blast cleaning produces the specified surface profile depth.

Limits of Paint Removal: Prior to the installation of structural steel for repairs, the existing paint shall be removed to width of 6 inches from the outside limits of steel repair, or as directed by the Engineer. The locations of the paint removal shall be reviewed and accepted by the Engineer prior to commencement of the work. Such acceptance by the Engineer does not relieve the Contractor of its responsibility for complying with applicable OSHA and DEEP regulations.

Containment for Paint Removal and Collection of Debris: The containment(s) shall be designed and erected to contain, as well as facilitate the collection of debris from the paint removal operations. Drawings and details of the containment(s) shall be submitted to the Engineer for review and comments prior to any paint removal. Review of the containment by the Engineer shall in no way relieve the Contractor of its responsibility for the containment. The containment shall conform to the requirements found within the SSPC Guide 6. The class of the containment shall be a minimum of Class 3P, modified to include the following:

- A. The containment materials shall be air and water impenetrable and fire resistant.
- B. With the exception of the entryways, all seams in the containment enclosure shall be lapped a minimum of 24 inches and shall be tied off at intervals not to exceed 18 inches.
- C. All attachments to bridge parapets or the underside of the bridge deck shall be sealed to prevent the escape of dust and debris.

The above specified containment must be used for **all** paint removal and collection of debris operations. The containment must remain in place until all associated debris has been collected.

Storage and Disposal of Collected Debris: All of the debris resulting from the paint removal operations shall be contained and collected. Debris within containment enclosures shall be removed by HEPA vacuum collection prior to disassembly of the enclosures. All the debris, rust and paint chips shall be stored in leak proof storage containers at the Project site. Debris storage shall be in accordance with Connecticut Hazardous Waste Management Regulations. The storage containers and storage locations shall be reviewed by the Engineer and shall be located in areas not subject to ponding. Storage containers shall be placed on pallets and closed and covered with tarps at all time except during placement, sampling, and disposal of the debris.

Prior to generation of any hazardous waste, the Contractor shall notify the Engineer of its selected hazardous waste transporter and disposal facility. The Contractor must submit to the Engineer: (1) the transporter's current U.S DOT Certificate of Registration and (2) the transporter's current Hazardous Waste Transporter Permits for the State of Connecticut, the hazardous waste destination state and any other applicable states. The Engineer will then obtain an EPA ID number that will be forwarded to the Contractor. Any changes in transporter or facility shall be immediately forwarded to the Engineer for review.

The Contractor shall conform to the latest requirements of the Hazardous Waste Management Regulations prepared by the DEEP's Hazardous Waste Management Section, subject to regulations of Section 22a-449(c) of the Connecticut General Statutes.

Disposal of the debris after testing shall be in strict conformance with all Federal E.P.A. and DEEP regulations for hazardous materials.

All necessary forms, including the "Uniform Hazardous Waste Manifest" obtained from the Hazardous Waste Management Section of DEEP, must be filled out, approved and signed by the Department's Project Engineer (Construction), and appropriate copies returned to the Department's Division of Environmental Compliance.

A licensed hazardous waste transporter and a licensed hazardous waste treatment/disposal facility must be secured from lists available from the DEEP and approved by the Department's Division of Environmental Compliance.

The Contractor is liable for any fines, costs or remediation costs incurred as a result of their failure to be in compliance with this special provision and all Federal, State and Local laws.

6.03.05 – Basis of Payment: The following will be included in this item:

“Structural Steel Repairs (Site No. 1)” shall be paid for in accordance with Connecticut Department of Transportation Standard Specifications Section 6.03.05, at the contract unit price per hundredweight. The unit price per hundredweight of steel shall include the cost of all materials, equipment, labor, and incidental expenses required to satisfactory complete the work in accordance with the Contract documents. The various structural steel work items shall also include the existing steel modification and removal; fastener removal with high strength bolt replacement; localized removal of existing paint, containment for paint removal and collection of debris, storage of collected debris, cleaning and all necessary work to complete the work.

Removal and replacement of fasteners required shall be included for the various steel work items and shall be included in the cost. No separate payments will be provided for this work.

Add the following at the end of the second paragraph:

“Payment for Structural Steel Repairs (Site No. 1), complete in place, shall also include all equipment, tools and labor incidental thereto.”

<u>Pay Item</u>	<u>Pay Unit</u>
Structural Steel Repairs (Site No. 1)	CWT

ITEM #0969030A – PROJECT COORDINATOR (MINIMUM BID)

Article 1.05.08 – Schedules and Reports of the Standard Specifications is hereby amended by the following:

Add the following:

Description: Under this item the Contractor shall furnish the services of an administrative employee, entitled the Project Coordinator, for this Project, to coordinate and expedite all phases of the work required for the Project and to ensure that the construction schedule is maintained.

The minimum lump sum bid for this item shall be equal to 0.5% of the Contractor's total bid. Failure of the Contractor to bid at least the minimum amount will result in the Department adjusting the Contractor's bid to include the minimum bid amount for this item.

The Project Coordinator's resume shall be submitted for approval by name, in writing, within seven (7) calendar days of the award of the Contract, and shall not be changed without prior written notice to the Department.

This resume must demonstrate the Project Coordinator is experienced and versatile in the preparation, interpretation and modification of Critical Path Method (CPM) construction schedules. This must include successful completion of at least three (3) construction projects of similar complexity, where they served in a lead scheduling capacity. If the Contractor does not have a person in their company that has these skills, then the Contractor shall engage the services of a Consultant, subject to the approval of the Engineer, for the scheduling work required. If a Consultant is engaged, they shall be present at the first meeting, along with the Project Contractor, prepared to discuss, in detail, the methods and techniques they propose to use. Thereafter, the Project Coordinator or the Consultant responsible for updating the CPM Schedule shall attend all meetings between the Contractor, its Subcontractors, and any other meetings, which will affect the CPM schedule. The Contractor shall prepare CPM Schedules utilizing the latest version of Primavera Project Planner software.

Computer Software and Printer: The Contractor shall provide the following equipment with all the required maintenance and repairs (to include labor and parts) throughout the Contract life. The Engineer reserves the right to expand or relax the specification to adapt to the software and hardware limitations and availability.

The Contractor shall provide the Engineer with a licensed copy registered in the Department's name of the latest versions of the software listed and maintain customer support services offered by the software producer for the duration of the project. The Contractor shall deliver to the Engineer all supporting documentation for the software and hardware including any instructions or manuals.

Software – Minimum Specification: The Contractor shall provide the Engineer with a licensed copy of the latest version of the Oracle Primavera Contractor – Deluxe Version scheduling software, registered in the Department’s name, and maintain the Primavera customer support service contract over the duration of the project.

Printer: An addition printer shall be provided that meets the printer specifications noted under contract item for “Construction Field Office” and is compatible with the software.

The Contractor is responsible for service and repairs to all computer hardware. All repairs must be performed within 24 hours. If the repairs require more than a 24 hours then a replacement must be provided.

Construction Methods: The Project Coordinator shall attend all meetings between the Contractor and the Department, the Contractor and its Subcontractors, and any other meetings that affect the progress of the job. The Project Coordinator shall be knowledgeable of the status of all parts of the work throughout the length of the Contract.

Please delete any reference to Bar Chart under 1.05.08 – Schedule and Reports and replace with the following:

Critical Path Method (CPM)

Please add the following:

Proper relationship between all major activities shall be indicated. Node numbers shall be coded such that the major activities shown on the Critical Path Schedule shall be easily referenced to the Detailed Project Schedule when it is developed. Break down the work covered under each Special Provision, or Division and Section of Article 1.20 of the Standard Specifications, into individual activities required and logically group related activities together within the CPM.

All documents, which require approval by the Department, shall be clearly identified within the schedule. The Department and any outside agency shall be allocated a minimum of thirty (30) calendar days (exclusive of weekends and holidays) for review and approval of each submittal. Any submittals requiring approval by an outside Agency (ConnDEEP, Coast Guard, Army Corps of Engineers, etc.) shall be allocated a minimum of sixty (60) calendar days. The Department shall not be held responsible for any delay associated with the approval or rejection of any substitution or other revisions proposed by the Contractor.

The schedule shall indicate the logic of the work for the major elements and components of work under the Contract, such as the planned mobilization of plant and equipment, sequences of operations, procurement of materials and equipment, duration of activities, type of relationship, lag time (if any), and such other information as it is necessary to present a clear statement of the intended activities.

The schedules shall consist of a network technique of planning, scheduling and control, shall be a clear statement of the logical sequence of work to be done, and shall be prepared in such a manner that the Contractor's work sequence shall be optimized between early start and late start restraints. The Contractor shall use the same criteria in a consistent manner throughout the term of the project. If, at any time, the Contractor alters logic, original durations, and descriptions, adds activities or activity codes or in any way modifies the Baseline Schedule, they must notify the Engineer of the change, in writing, presenting in detail the reasons for the change. The Engineer reserves the right to approve or reject any such change.

The critical path of the project must be identified on the CPM schedule. The critical path is the longest-duration path through the network. The significance of the critical path is that the activities that lie on it cannot be delayed without delaying the project. Because of its impact on the entire project, critical path analysis is an important aspect of project planning.

The critical path can be identified by determining the following four parameters for each activity:

1. ES - Earliest Start Time: the earliest time at which the activity can start given that its precedent activities must be completed first.
2. EF - Earliest Finish Time: equal to the earliest start time for the activity plus the time required to complete the activity.
3. LF - Latest Finish Time: the latest time at which the activity can be completed without delaying the project.
4. LS - Latest Start Time: equal to the latest finish time minus the time required to complete the activity.

The *float time* for an activity is the time between its earliest and latest start time, or between its earliest and latest finish time. Float is the amount of time that an activity can be delayed past its earliest start or earliest finish without delaying the project. Delays to activities on the critical path through the project network in which no float exists, that is, where $ES=LS$ and $EF=LF$ will delay the project.

Float available in the schedule, at any time shall not be considered for the exclusive use of either the Department or the Contractor. During the course of Contract, any float generated due to the efficiencies of either party is not for the sole use of the party generating the float; rather it is a shared commodity to be reasonably used by either party. Project float will be a resource available to both the Department and the Contractor.

Each CPM Schedule submittal shall be in the form of an activity on node diagram (precedence diagramming method) and shall include at a minimum; an Early Start computer sort, a Total Float computer sort, an Activity Number computer sort, a Schedule Diagram in the Time Scaled Logic format and a backup data CD-ROM which includes all Primavera project files. The diagrams may be requested printed out by the Department and shall be on 22" x 34" sheets.

Additional, more detailed diagrams for important aspects or phases of the work may be required on large or complex projects.

Activity I.D. numbers shall be keyed to the item numbers assigned on the detailed estimate sheet. The first three digits (four digits for highway illumination, signing, traffic signals and utility work) of the activity I.D. number shall be identical to the first three digits of the item number in the Contract. The remaining digits may be used to provide unique, orderly and sequential I.D. numbers for each activity.

Activity codes shall be added to the schedule dictionary at the direction of the Engineer. At a minimum, activity codes for responsibility (prime, subcontractor by name), location of work (bridge #, span #, sta. #, site, building, type of work, etc.) and stage or phase number should be included.

1. Recovery Schedules: If, in the opinion of the Engineer, the updated schedule indicates that the Project has fallen behind schedule, or that a revision in sequence of operations may be necessary for any other reason, absent a justifiable time extension, the Contractor shall immediately institute all necessary steps to improve the Project's progress and shall submit such revised network diagrams, tabulations and operational plans, as may be deemed necessary by the Engineer, to demonstrate the manner in which an acceptable rate of progress will be regained.

Should the Contractor not demonstrate an ability to regain an acceptable rate of progress, the Engineer shall require the schedule to be resource loaded with the next monthly update. No additional compensation will be allowed for resource loading the schedule.

2. As-Built Schedules: Within thirty (30) days of completion of the project, including all corrective work, the Contractor shall submit an "As-Built Schedule" showing the actual progress of work. The Contractor shall submit three prints of this final CPM Schedule and one project backup data CD-ROM which include all Primavera project files for the Engineer's exclusive use.

Method of Measurement: Within ten (10) calendar days of the award of the Contract, the Contractor shall submit to the Engineer for approval a breakdown of its lump sum bid price for this item detailing:

1. The development cost to prepare the Baseline Schedule in accordance with these specifications. Development costs shall not exceed 25% of the total cost of the item and shall include costs to furnish and install all specified hardware.
2. The cost to provide the services of the Project Coordinator, including costs to prepare and submit the Monthly Updates and Narrative; furnish and submit any Recovery Schedules; furnish and submit Two Week Look Ahead Schedules and maintenance of and supplies for the specified hardware noted above. A per month cost will be derived by taking this

cost divided by the number of Contract months remaining from the date of acceptance of the Baseline Schedule.

3. The cost of submission and certification of the As-Built Schedule in accordance with these specifications. The submission and certification costs shall be no less than 2% of the total cost of the item.
4. Substantiation showing that the costs submitted are reasonable based on the Contractor's lump sum bid.

Upon approval of the payment schedule by the Engineer, payments for work performed will be made as follows:

1. Upon approval of the "Baseline" Schedule by the Engineer, the lump sum development cost will be certified for payment.
2. Upon receipt of each monthly narrative and update of the "Baseline" Schedule, the per month cost for the services of the Project Coordinator will be certified for payment.
3. Upon approval of the As-Built Schedule by the Engineer, the lump sum submission and certification cost will be certified for payment.

Basis of Payment: This service will be paid for at the Contract lump sum price for "Project Coordinator" complete, which price shall include the preparation and submission of all schedules, narratives, updates, reports and submittals. The lump sum price shall also include the cost of providing a complete, licensed copy of the Primavera software which will remain the property of the Engineer, and all materials, equipment, labor and work incidental of this service.

The lump sum price will be certified for payment as described in "Method of Measurement" subject to the following conditions:

1. Any month where the monthly update of the "Baseline" CPM schedule is submitted late, without authorization from the Engineer, will result in the following actions:
 - a. The monthly payment for the Project Coordinator item will be deferred to the next monthly payment estimate. If any monthly submittal is more than thirty (30) calendar days late, there will be no monthly payment for the services of the Project Coordinator.
 - b. The greater of 5% of the monthly payment estimate or \$25,000 will be retained from the monthly payment estimate until such time as the Contractor submits all required reports.
 - c. If in the opinion of the Engineer, the Contractor is not in compliance with this specification, the Engineer may withhold all Contract payments.

2. In the event the Contract time extends beyond the original completion date by more than thirty (30) calendar days, and a time extension is granted to the Contractor, the Department may require additional CPM updates which will be paid for at the per month cost for the services of the Project Coordinator.
3. If the Contractor is not in compliance with this specification or has failed to submit a "Baseline" schedule, monthly update, or a Recovery Schedule for any portion of the work, the Engineer will withhold all Contract payments until the schedule is submitted to, and approved by, the Engineer.

Pay Item

Project Coordinator

Pay Unit

L.S.

ITEM #1002952A – TRANSFORMER

DESCRIPTION: Under this item the contractor shall install a single phase 1kVA dry type transformer where shown on the plans or as directed by the Engineer.

MATERIALS: The 1kVA, 240X480V – 120/240V dry-type resin encapsulated distribution transformer shall have a voltage rating of up to 600V on the primary and secondary windings. The transformer shall be UL listed and conform to the requirements of ANSI/NFPA 70. The transformer shall be manufactured and tested in accordance with NEMA ST20. The transformer shall be rated for a 180°C UL-component-recognized insulation system and shall have a temperature rise of 115°C above 40°C (ambient).

The dry-type resin encapsulated distribution transformer shall have all cores constructed of high-grade, non-aging silicon steel with high magnetic permeability and low hysteresis and eddy current losses.

Two 6A fuses and one 10A fuse shall be included under this item and installed as shown on the wiring diagram detail. Each fuse shall also be supplied with a fuse kit, fuse kits shall be water tight and non-break away type. Fuses shall be fast acting and rated for 600 volts and 100,000 AIC.

The transformer enclosure shall be non-ventilated and be fabricated of heavy gauge, sheet steel construction. The entire enclosure shall be finished using a process consisting of degreasing, cleaning and phosphatizing by electrostatic deposition of polymer polyester powder coating, with a baking cycle to provide a uniform coating of all edges and surfaces. The coating shall be UL recognized for outdoor use. The enclosure shall meet or exceed all of the requirements to qualify for a NEMA 3R rating.

CONSTRUCTION METHODS: Mounting shall comply with the manufactures recommendations. The transformer shall be wired and fused as detailed on the plans. The transformer shall be installed in a Stainless Steel Junction box (to be paid for under a separate item).

METHOD OF MEASUREMENT: This work shall be measured for payment by the number of Transformers installed, complete and accepted

BASES OF PAYMENT: This work will be paid for at the contract unit price each for “Transformer”, complete in place, which price shall include transformer, attachment hardware, fuses, mounting, drilling, connections, and all materials, equipment, tools and labor incidental thereto.

ITEM #1009504A – 16” X 16” X 8” STAINLESS STEEL ENCLOSURE

DESCRIPTION: This item shall consist of furnishing and installing a 16”x16”x8” stainless steel enclosure, of the type and size specified, complete in place, at the locations and to the dimensions and details shown on the plans or as directed by the engineer.

MATERIALS: The 16” x 16” x 8” stainless steel NEMA 4X enclosure shall be constructed of 16 gauge Type 304 stainless steel with continuously welded seams. The enclosure shall be provided with 14 gauge welded brackets for mounting and shall be sealed with a stainless steel cover that is attached with a stainless steel piano style hinge. The cover shall close with a quarter turn latch constructed of 316 Stainless Steel and be sealed with a seamless poured in place gasket. A bonding stud is to be provided on the cover of the enclosure and a grounding stud is to be provided on the enclosure. The enclosure shall be supplied with stainless steel mounting hardware.

The stainless steel enclosure shall be meet the standards of UL 508 Type 4X, CSA Type 4X, and NEMA 4X.

CONSTRUCTION METHODS: The enclosure shall be securely fastened to the structure with stainless steel hardware and shall be cleaned and ready for operation. The enclosure shall be installed at the location shown on the plans in and accordance with the details. Openings for conduit entries shall be drilled in the field and all drill holes shall have a diameter no larger than the minimum diameter required to accept the size conduit as specified on the plans. The enclosure is to be installed in a similar location as the existing junction box to be removed (paid for under a separate bid item).

METHOD OF MEASUREMENT: This work shall be measured for payment by the number of 16” x 16” x 8” Stainless Steel Enclosures complete and accepted.

BASIS OF PAYMENT: This work shall be paid for at the contract unit price for each 16” x 16” x 8” Stainless Steel Enclosure, complete in place, which price shall include the stainless steel junction box, cover, attachment hardware, stainless steel bolts, flat washers, locknuts, drilling, anchoring, and all material, equipment, tools and labor incidental thereto.

ITEM #0603563A – CLASS 1 CONTAINMENT AND COLLECTION OF SURFACE PREPARATION DEBRIS (SITE NO. 1)

Description: Work under this item shall consist of furnishing and erecting SSPC Guide 6 Class 1 containment enclosures with negative air pressure as required to contain and collect debris resulting from the removal of coatings in the preparation of steel surfaces for painting. Also included are the vacuum collection and the storage of debris in suitable containers.

The containment and collection of debris shall be done in strict conformance with current Federal Environmental Protection Agency (EPA) and Connecticut Department of Energy and Environmental Protection (DEEP) regulations.

Materials: Materials and equipment shall be of satisfactory quality to perform the work and shall not be used on the Project until and unless they have been reviewed and approved by the Engineer.

Rigid walls for the containment enclosure shall be comprised of plywood panels or corrugated panels of steel, aluminum or reinforced fiberglass. Flexible containment walls constructed of fire retardant tarpaulin material shall be impermeable to air and water.

Fifty Five (55) gallon barrels with resealable lids, or lined storage containers sized for the job shall be leakproof; shall conform to the Code of Federal Regulations Title 49, Chapter 1, Paragraph 173.510A (1), (5), and Paragraph 178.118; and shall not be used on the Project until and unless they have been reviewed and approved by the Engineer.

In meeting the requirements of these specifications, the Contractor shall supply portable battery-operated manometers with a pressure range of -1.00 to 10.00 in increments of 0.01 inches of water and a velocity range of 50 to 9990 feet per minute; and one or more portable lightmeters with a scale of 0.0-50.0 foot candles.

Construction Methods: The Contractor shall proceed with one of the following containment methods:

- A. Containment enclosure with a suspended platform, or
- B. Containment enclosure without a suspended platform.

A. Containment enclosures with a suspended platform:

At least two (2) months prior to any abrasive blast cleaning activities, the Contractor shall submit to the Department ten (10) complete copies of detailed working drawings and calculations prepared and stamped by a Professional Engineer (Mechanical and Civil) licensed in Connecticut, which drawings shall detail as described below, the proposed methods for such activities. The Contractor shall not commence with containment enclosure erection and abrasive blast cleaning until and unless the working drawings have been reviewed and approved by the Engineer, and shall proceed with such work only within approved containment enclosures.

The working drawings shall include the following:

1. A construction plan and drawings detailing proposed coating removal operations, abrasive debris classification and separation, removal and transport of waste to a secure storage site.
2. A plan and drawings detailing the proposed containment enclosure, including details of the following:
 - A. Rigid, solid floor or platform.
 - B. Containment walls with rigid and flexible materials.
 - C. Rigid supports and bracing for the floor and wall panels, rigid or flexible supports and bracing for flexible walls.
 - D. Calculations including localized overstress conditions, member stresses, HL-93 load rating and maximum dead and live load imposed on the bridge by the containment enclosure, grit blasting/recycling equipment and HVAC equipment.
 - E. Maximum allowable load for the floor/platform.
 - F. Wind load and wind stresses imposed on the bridge by the containment enclosure shall be calculated and submitted.
 - G. Airflow and air re-circulation within the enclosure including a minimum negative pressure of 0.03 in. of water column (W.C.) relative to external ambient air and calculations. Airflow shall meet the SSPC Guide 6 requirements of 100 ft/min cross draft and 50 ft/min downdraft and the OSHA Ventilation Standards. The maximum cross sectional area for airflow within the enclosure shall be 400 square feet.
 - H. Connections to the bridge, i.e., clamps, rollers. (Note: Welding and bolting is not allowed.) Each connection to the bridge shall have a tension load cell attached. A multi-channel digital load indicator shall be connected to all the bridge connection load cells and located in an area accessible to the Engineer. The load indicator shall be capable of storing peak load readings.
 - I. Auxiliary stationary source lighting.
 - J. Dust collection and filtration equipment, including the equipment data sheets and airflow capacity.
 - K. Air intake points including filters, louvers, baffles, etc.
 - L. Entrance/Exit compartment completely sealed with airlocks.
 - M. Location of equipment and impact on traffic.
 - N. Elevation view of the containment enclosure with indications of any encroachments on the surroundings. The bridge vertical clearance shall be maintained throughout the project.

NOTE: Temporary loads from the containment shall not exceed:

- 1) 15 psf dead load of the containment and work platforms and 45 psf live load on the work platforms; or
- 2) 10 psf dead load of the containment and work platforms and 50 psf live load on the work platforms.

Locations of hangers and connections to the structure to be reviewed by the Engineer during the working drawing review process. Adjustments may be required to ensure LRFR Operating Ratings are greater than 1.0.

B. Containment enclosures without a suspended platform:

At least two (2) months prior to any abrasive blast cleaning activities, the Contractor shall submit to the Department ten (10) complete copies of detailed working drawings and calculations prepared and stamped by a Professional Engineer (Mechanical and Civil) licensed in Connecticut, which drawings shall detail, as described below, the proposed methods for such activities. The Contractor shall not commence with containment enclosure erection and abrasive blast cleaning until and unless the working drawings have been reviewed and approved by the Engineer, and shall proceed with such work only within approved containment enclosures.

The working drawings shall include the following:

1. A construction plan and drawings detailing proposed coating removal operations, abrasive debris classification and separation, removal and transport of waste to a secure storage site.
2. A plan and drawings detailing the proposed containment enclosure, including details of the following:
 - A. Containment walls with rigid and flexible materials.
 - B. Rigid supports and bracing for the floor and wall panels, rigid or flexible supports and bracing for flexible walls.
 - C. Airflow and air re-circulation within the enclosure including a minimum negative pressure of 0.03 in of water column (W.C.) relative to external ambient air and calculations. Airflow shall meet the SSPC Guide 6 requirements of 100 ft/min cross draft and 50 ft/min downdraft and the OSHA Ventilation Standards. The maximum cross sectional area for airflow within the enclosure shall be 400 square feet.
 - D. Connections to the bridge, i.e., clamps, rollers. (Note: Welding and bolting is not allowed.)
 - E. Auxiliary stationary source lighting.
 - F. Dust collection and filtration equipment, including the equipment data sheets and airflow capacity.
 - G. Air intake points including filters, louvers, baffles, etc.
 - H. Entrance/Exit compartment completely sealed with airlocks.
 - I. Location of equipment and impact on traffic.
 - J. Elevation view of the containment enclosure with indications of any encroachments on the surroundings. The bridge vertical clearance shall be maintained throughout the project.

In addition, if the bridge vertical clearance is greater than 30 feet, the wind load and wind stresses imposed on the bridge by the containment enclosure shall be calculated and submitted.

Reference information on enclosures can be obtained from the following sources:

- SSPC Guide 6
- Steel Structures Painting Manual, Volume 1
- NCHRP Report 265

The containment enclosure shall be sealed across the bridge deck underside between the girders with a rigid material. The floor shall be covered with a waterproof tarpaulin attached and sealed to the enclosure wall and floor around the entire enclosure perimeter. All edges of tarpaulins shall

have a 2-foot flap that clamps over the connected edges around the entire perimeter. These flaps shall be completely fastened 12 in on center for both edges and sealed completely with the tarpaulin manufacturer's recommended tape and caulk.

All equipment placement and work shall be in strict conformance with the Contract special provisions "Prosecution and Progress" and "Maintenance and Protection of Traffic." The Contractor shall perform all work in accordance with the requirements of any permits for this Project.

During abrasive blast cleaning, if the containment enclosure is allowing debris to escape, the Contractor shall immediately stop such work until the enclosure is repaired. Any debris released from the enclosure shall be cleaned up by the Contractor immediately.

The containment enclosure shall be disassembled if the wind velocity is greater than 40 miles per hour, if it is forecast to be higher or when directed by the Engineer. However, if the wind velocity is below 40 MPH, but high enough to cause the containment enclosure to billow and emit dust, the Contractor shall immediately cease abrasive blast cleaning and, after cleaning up all the debris, disassemble the enclosure.

All debris resulting from surface preparation shall be contained and vacuum collected daily or more frequently as directed by the Engineer, due to debris buildup. Such debris, abrasive blast residue and paint chips removed by hand or power tool cleaning, shall be stored in leakproof storage containers in the secured storage site, or as directed by the Engineer. Debris storage shall be in accordance with Connecticut Hazardous Waste Management Regulations.

If 55 gallon barrels are used, staging is required: 55 gallon barrels shall be stored together in 2 rows of 5. The Contractor shall maintain a minimum lane clearance of 36 inches between each lot (10 barrels per lot).

The Contractor shall maintain a secure storage site, which shall be large enough to handle all coating debris that is collected and stored on the Project Site at any time. The Contractor shall store coating debris only in the secured storage site. During abrasive blast cleaning operations, all surface preparation debris shall be vacuum collected from the containment enclosure and removed to the abrasive recycling reclaimer unit, and the coating debris shall be conveyed to the secured storage site at the conclusion of the work shift. The Contractor shall account for all coating debris conveyed to the secured storage site and all coating debris transported from the Project to the hazardous waste treatment/disposal facility. The Contractor is responsible for the proper handling of the surface preparation debris and coating debris. All spillage shall be cleaned up immediately.

The secure storage site shall consist of an 8-ft high fenced-in area with a padlocked entrance. Storage containers shall not be used on the Project until and unless they have been reviewed and approved by the Engineer. Storage containers and sites shall be located so as not to cause any traffic hazard. Container storage sites shall be in areas that are properly drained and runoff water shall not be allowed to pond. The containers shall be placed on pallets or other approved material and not directly on the ground.

Storage containers shall be closed and covered with a waterproof tarpaulin at all times except during placement, sampling, and disposal of the debris.

The Contractor shall furnish the inspector with two (2) new portable battery-operated manometers and light meters, per containment enclosure. Negative pressure verification with the portable manometers shall be done by the Engineer before and during abrasive blast cleaning and during vacuum collection of all surface preparation debris. The supplied instruments will become the property of the State upon Project completion.

Light at the steel surface within the enclosure shall be maintained by the Contractor at a minimum of 50 foot-candles as measured by a light meter. Such lighting shall be maintained throughout the surface preparation, painting, and inspection activities.

Equipment noise in excess of 90 decibels as measured at the closest residential, commercial or recreational areas, shall be lowered by the Contractor to a maximum of 90 decibels by the use of mufflers or other equipment approved by the Engineer prior to its use for this purpose.

Any air exhausted from the containment enclosure, abrasive-recycling equipment or vacuum equipment shall be passed through a filtering system. The Contractor is responsible for the design, effectiveness and maintenance of this filtering system. No discharge of debris dust shall be allowed.

The Contractor is liable for any fines, costs, or remediation costs incurred as a result of their failure to be in compliance with this special provision and all Federal, State, and local laws.

Method of Measurement: Work under this item will not be measured for payment, but will be paid for at the Contract lump sum price for each site. A site shall consist of an entire bridge structure, unless otherwise noted on the plans.

Basis of Payment: This work will be paid for at the Contract lump sum price for "Class 1 Containment and Collection of Surface Preparation Debris (Site No. 1)," at the site designated. The price shall include all materials, equipment, tools, labor and work incidental thereto.

<u>Pay Item</u>	<u>Pay Unit</u>
Class 1 Containment and Collection of Surface Preparation Debris (Site No. 1)	L.S.

ITEM #0603801A – STRUCTURAL STEEL

Section 6.03 is supplemented and amended as follows:

6.03.01 - Description: *After the third paragraph, add the following:*

“ This special provision provides additional requirements for the surface preparation and shop painting (primer only) of new structural steel required for associated repairs identified in the Contract plans. Per the sequencing detailed in the Contract plans, this specification applies to locations that should be repaired after the containment structure is installed.”

6.03.02 – Materials: *After the second paragraph, add the following:*

“ Painting materials for this work shall conform to the following:

- The Contractor shall select a three-coat system from the qualified product List A or B, issued by the Northeast Protective Coating Committee (NEPCOAT). The approved NEPCOAT listings may be found at the NEPCOAT website at <http://www.nepcoat.org/>
- Note: The List B Carboline Company system that specifies Carboguard 888 is not eligible for use under this special provision at this time.
- The system chosen shall have a prime coat that has achieved a Class ‘B’ slip coefficient for faying surfaces. Top coat paint color shall be as noted on the plans.
- The structural steel identified in the Contract documents to be paid for under this item shall receive the prime coat only. This prime coat shall be the same as that selected for the field painting of the entire structure.
- Both the shop painted and field touchup applied coating systems shall be of the same three-coat system. A compatible organic zinc rich primer shall be used for any necessary field touch up.
- The same coating material manufacturer shall furnish all materials for the complete coating system. Intermixing of materials within and between coating systems will not be permitted.
- Thinning of paint shall conform to the manufacturer’s written instructions.”

6.03.03 – Construction Methods:

The work shall be performed and scheduled to conform within the requirements of Article 1.08 and as described herein.

2. Submittals: *Add the following:*

- (a) Shop Drawings: Field measurements shall be performed to verify all necessary dimensions prior to shop drawing submittals. The Contractor shall be responsible to verify all necessary dimensions, including existing fastener spacing to complete the work. Where shop drawing dimensions are based on existing fastener spacing, the Contractor shall submit supporting documentation, including field measurements, as part of the shop drawing submittal.

4. Field Erection: *Add the following:*

(d) Field Assembly: The Contractor shall complete all bolting work that has been started prior to the end of the work shift.

Revise Subarticle 4(f) "Field Erection - High Strength Bolted Connections" as follows:

Replace the first sentence of the fourth paragraph "Surface Conditions: At the time of assembly ... other foreign material." with the following:

" Connection faying surfaces within portions of structural steel designated to be painted shall receive a single coat of primer in accordance with requirements stipulated elsewhere in this special provision."

Delete the fifth paragraph of Subarticle 4(f) and the three bulleted paragraphs after it: "Paint is permitted on ... wire brushing is not permitted."

After the last paragraph of Article 6.03.03, before Tables A through C, add the following:

" The painting application shall be done in compliance with the following requirements:

Qualifications of Shop Painting Firm: All shop painting of structural steel must be performed by and in an enclosed shop that is certified by the SSPC Painting Contractor Certification Program QP-3, entitled "Standard Procedure for Evaluating Qualifications of Shop Painting Contractors" in the enclosed shop category or by a shop that holds an AISC Quality Certificate with a "Sophisticated Paint Endorsement" in the enclosed shop category. The firm shall be fully certified, including endorsements, for the duration of the surface preparation and coating application. A copy of the subject certification shall be provided to the Engineer prior to commencing any surface preparation or coating application.

The shop painting firm is required to have at least one (1) **Coating Application Specialist (CAS) (SSPC ACS/NACE No. 13)**-certified (Level II-Interim Status-Minimal) craft-worker. CAS-certified (Level II-Interim Status-Minimal) craft-worker(s) are required for all crews/craft-workers up to four (4) crew members. For each crew larger than four (4), an additional CAS-certified (Level II-Interim Status-Minimal) craft-worker shall be present on each painting/blasting crew during blast cleaning and spray application (Atmospheric and Immersion Service) operations. A crew-member is a person who is on the job performing hand-held nozzle blast cleaning and/or spray application of protective coatings on a steel structure. The certification(s) must be kept current for the duration of the Project work.

The complete coating system shall be applied in an enclosed shop except for field touch-up painting which shall be applied after all bolts are fully tensioned and deck formwork removed. The enclosed shop shall be a permanent facility with outside walls to grade and a roof where surface preparation and coating activities are normally conducted in an environment not subject to outdoor weather conditions or blowing dust.

Quality Control Inspection of Shop Painting: The firm performing shop painting of the structural steel shall have a written quality control (QC) program. A copy of the QC program and

record keeping procedures shall be provided to the Engineer prior to commencing any surface preparation or coating application. The program shall contain, but not be limited to, the following:

1. Qualifications of QC staff.
2. Authority of QC staff. QC staff must have the authority to stop non-conforming work.
3. Procedure for QC staff to advise operation supervisor, in writing, of non-conforming work.
4. Sample copy of QC inspection reports that will document compliance with specifications.
5. Procedure for calibrating inspection equipment and recording calibration.
6. Procedure for repairing defective coating applications.

The Contractor or Shop shall provide at least one Quality Control Inspector for the duration of the shop application to provide Quality Control. The QC Inspector must be a National Association of Corrosion Engineers (NACE) Certified Coating Inspector Level 3 with Peer Review. The QC Inspector shall verbally inform the Engineer on a daily basis, of the progress and any corrective actions performed on the coating work. The QC Inspector shall be present during all cleaning and coating operations.

The Contractor or Shop shall be responsible for purchasing and providing the latest version of the NACE Coating Inspector Log Book(s) and all necessary inspection tools. The Contractor's QC Inspector shall stamp the front page of each inspector's log book used during painting operations. The stamped book(s) shall indicate the inspector's NACE certification number, certification expiration date and shall also be signed. All daily coating activity shall be recorded in the Log Book. Copies of the log entries shall be provided on a daily basis to the Department's Quality Assurance (QA) shop representative. Upon completion of the coating, the log book(s) shall then be furnished to the Department's QA shop representative.

Technical Advisor: The Contractor or Shop shall obtain the services of a technical advisor who is employed by the coating manufacturer to assist the Engineer and shop painting firm during this work. The technical advisor shall be a qualified representative and shall be made available at the Shop upon request by the QC Inspector or the Engineer.

Surface Preparation: The following steps shall be performed prior to abrasive blast cleaning of steel members:

1. All corners and edges shall be rounded to a 1/16-inch radius or chamfered to a 1/16-inch chamfer.
2. All fins, slivers and tears shall be removed and ground smooth.
3. All rough surfaces shall be ground smooth.
4. Flame cut edges shall be ground over their entire surface such that any hardened surface layer is removed, and subsequent abrasive blast cleaning produces the specified surface profile depth.

Immediately before abrasive blast cleaning all steel members shall be solvent cleaned in accordance with SSPC-SP1 - "Solvent Cleaning."

Abrasive blast cleaning shall be performed in accordance with SSPC-SP 10 - "Near White Blast Cleaning" using a production line shot and grit blast machine or by air blast. The abrasive working mix shall be maintained such that the final **surface profile** is within the range described herein.

The QC Inspector shall test the abrasive for oil, grease or dirt contamination in accordance with the requirements of ASTM D7393 and document the test results. Contaminated abrasive shall not be used to blast clean steel surfaces. The blast machine shall be cleared of all contaminated abrasive and then solvent cleaned thoroughly in accordance with SSPC-SP 1 "Solvent Cleaning." New uncontaminated abrasive shall be added. Abrasive shall be tested for contaminants in accordance with the requirements of ASTM D7393 prior to the start of blast cleaning operations and at least every four hours during the blast cleaning operations.

All compressed air sources shall have properly sized and designed oil and moisture separators, attached and functional, to allow air at the nozzle, either for blast cleaning, blow-off, painting or breathing, to be oil-free, and moisture-free. The equipment shall have sufficient pressure to accomplish the associated work efficiently and effectively.

The QC Inspector shall perform the blotter test and document the results at the start of each blasting shift and at least every four hours during the blasting operation to ensure that the compressed air is free of oil and moisture. The blotter test shall be performed in accordance with the procedure outlined in ASTM D4285. For contaminated air sources, the oil and moisture separators shall be drained and the air retested.

No surface preparation or coating shall be done when the relative humidity is at or above 80 percent or when the surface temperature of the steel is less than five (5) degrees Fahrenheit above the dewpoint temperature as determined by a surface thermometer and an electric or sling psychrometer.

Surface Profile: The steel surface profile shall be 1 to 3 mils. Each girder or beam shall have the surface profile measured at a minimum of three locations in accordance with the test requirements of ASTM D4417, Method C. Smaller pieces such as diaphragms shall have the surface profile measured at a minimum of three locations on one piece at the beginning of abrasive blast operations and at least every four hours and at the end of abrasive blast cleaning operations. This measurement shall be performed with both coarse (0.8-2.0 mils) and extra coarse (1.5-4.5 mils) replica tape. During this measurement, special attention shall be given to areas that may have been shielded from the blast wheels, such as the corners of stiffeners and connection plates. The impressed tapes shall be filed in the NACE Coating Inspector's Log Book.

Application Methods: The coating system shall be applied by spray equipment of a type and size capable of applying each coat within the required thickness range. The applicator shall strictly adhere to the manufacturer's written recommendations for application methods, cure times, temperature and humidity restrictions and recoat times for each individual coat of the specified system. However, in no case shall coatings be applied in ambient conditions that exceed the relative humidity and dewpoint temperature control limits specified herein. Brushes shall be used in areas where spray application will not achieve acceptable results. Brushing technique shall be performed in a manner that will provide a uniform, blended finish.

Conventional spray equipment with mechanical agitators shall be used for prime coat application.

All storage, mixing, thinning, application and curing techniques and methods shall be accomplished in strict accordance with the printed material data sheets and application instructions published by the respective coating material manufacturer.

Surfaces shall be painted with the specified prime coat material before the end of the same work shift that they were blast cleaned and before any visible rust back occurs. Applied coatings shall not have runs, sags, holidays, pinholes or discontinuities.

The dry film thickness shall be within the range specified in the manufacturer's printed literature for the specified coating system. Dry film thickness shall be measured in accordance with SSPC-PA 2. The prime, intermediate and top coats shall be of contrasting colors as determined by the Engineer. There shall be no color variation in the topcoat as determined by comparison with Federal Standard 595.

Areas Requiring Special Treatment: All steel surfaces for the structural steel used for the repairs as shown on the plans shall receive the prime coat shop applied as specified.

1. Surfaces of connections shall receive a single application of primer. The dry film thickness shall be no greater than the thickness tested on the coating manufacturer's Certified Test Report for slip coefficient.

Adhesion: Adhesion strength of the fully coated assemblies shall be the more restrictive of the manufacturer's specified adhesion strength or at least 600 psi for systems with organic zinc primers and at least 250 psi for systems with inorganic zinc rich primers measured as per ASTM D4541 using apparatus under Annex A4. All adhesion test locations shall be recoated in accordance with this specification at no additional cost. The QC Inspector shall perform adhesion strength tests every 500 sf and shall document the adhesion strength test results.

If adhesion test results are less than the specified value, but equal to or greater than 80% of the specified value, four (4) additional adhesion tests shall be taken within the 500 sf area of the failed test. If any of the additional adhesion tests are less than the specified value, the coating shall be removed from the entire piece and re-applied at the Contractor's expense. If any adhesion tests are less than 80% of the specified value, the entire coating system shall be removed from the piece and re-applied at the Contractor's expense.

Smaller pieces such as diaphragms shall be analyzed in lots that have an overall coated surface area of approximately 500 sf.

Protection of Coated Structural Steel: All fully coated and cured assemblies shall be protected from handling and shipping damage with the prudent use of padded slings, dunnage, separators and tie downs. Loading procedures and sequences shall be designed to protect all coated surfaces. Erection marks for field identification of members and weight marks shall be affixed in such a manner as to facilitate removal upon final assembly without damage to the coating system.

Field Touch-Up Painting of Shop Applied Coating: Field touch-up painting shall be undertaken by the Contractor for the purpose of completing coating applications of masked-off areas at splices, connections, and for the repair of coated surfaces damaged during shipment or construction, as directed by the Engineer. The Aesthetics of any field painting is very important. Every effort must be made to perform any field painting in a professional manner that does not affect the appearance or aesthetic value of the structural steel in any way. Significant color variations or texture changes between the shop painting and field painting will not be allowed. The Contractor will be required to perform any additional field painting work required to provide consistent color and texture throughout the structural steel. This is especially true for all Fascia surfaces and areas exposed to public view. The Engineer will be the sole judge on color variations and textures variations of the field painting.

The Painting Contractor shall submit for approval by the Engineer a complete coating application procedure for all touch-up painting and corrective work.

The field applied coating for touch-up painting shall be the same system used in the shop applied application. The intermediate and topcoat material for field touch-up painting shall be from the same lot and batch used in the shop provided its shelf life has not expired. If the shelf life has expired, the same material of the same color from a different lot and batch shall be used.

Field application of coatings shall be in accordance with the manufacturer's written application guidelines and these specifications. All areas cleaned to bare metal must be coated with zinc-rich primer before any visible rusting occurs.

After all concrete is placed and the forms are removed, all rust, scale, dirt, grease, concrete splatter and other foreign material shall be completely removed from all painted surfaces. All surfaces to be field painted shall also be cleaned by solvent cleaning in accordance with SSPC-SP 1, hand tool cleaning SSPC-SP 2, and power tool cleaning SSPC-SP 3 and SSPC-SP 11. Areas cleaned to SSPC-SP 11 must have a 1-3 mil profile and must be primed prior to rusting. All debris generated from cleaning operations must be contained and properly disposed of by the Contractor.

Bolts, nuts, washers and surrounding areas shall receive brush applications of intermediate and topcoat after final tensioning. Careful attention shall be given to bolted connections to insure that all bolts, nuts and washers are fully coated and that no gaps are left unfilled and uncoated.

Damage to the coating system that extends to the steel surface (such as scratches, gouges or nicks), shall have the primer locally reapplied after power tool cleaning to bare metal in **accordance with SSPC-SP 11. The coating system adjacent to the damage shall be feathered back to increase** the surface area for touch up painting. The area cleaned to SSPC-SP 11 shall be primed with a zinc-rich primer before rusting occurs.

During any field painting the Contractor shall protect property, pedestrians, vehicular and other traffic upon, underneath, or in the vicinity of the bridge, and also all portions of the bridge superstructure and substructure against damage or disfigurement from errant coating materials.

Tarps shall be used to collect all surface preparation debris. The Contractor shall be responsible for disposing of all removed materials, including tarps.

Contractor – Subcontractor Qualifications: Contractors and subcontractors doing field touchup painting work are required to be certified by the SSPC Painting Contractor Certification Program (PCCP) to QP-1, entitled “Standard Procedure for Evaluating Qualifications of Painting Contractors (Field Application to Complex Structures)” at the time of field touchup coating application.

Contractors and subcontractors are required to have at least one (1) **Coating Application Specialist (CAS) (SSPC ACS/NACE No. 13)**-certified (Level II-Interim Status-Minimal) craft-worker. CAS-certified (Level II-Interim Status-Minimal) craft-worker(s) are required for all crews/craft-workers up to four (4) crew members. For each crew larger than four (4), an additional CAS-certified (Level II-Interim Status-Minimal) craft-worker shall be present on each painting/blasting crew during blast cleaning and spray application (Atmospheric and Immersion Service) operations. A crew member is a person who is on the job performing hand-held nozzle blast cleaning and/or spray application of protective coatings on a steel structure. The certification(s) must be full, not interim, and must be kept current for the duration of the Project work. If a Contractor’s, subcontractor’s or any craft-worker’s certification expires, the firm will not be allowed to do any work on this item until the certification is reissued.

Requests for extension of time for any delay to the completion of the Project due to an inactive certification will not be considered and liquidated damages will apply. At the option of the Engineer, if such a delay will adversely impact the successful and timely completion of the Project, the Department may require the Contractor to engage another SSPC certified contractor to do the painting work at the prime contractor’s expense.

Quality Control Inspection of Field Touchup Painting: The Contractor performing field touchup painting of the structural steel shall have a written quality control (QC) program. A copy of the QC program and record keeping procedures shall be provided to the Engineer prior to commencing any surface preparation or coating application. The program shall contain, but not be limited to, the following:

1. Qualifications of QC staff.
2. Authority of QC staff. QC staff must have the authority to stop non-conforming work.
3. Procedure for QC staff to advise operation supervisor, in writing, of non-conforming work.
4. Sample copy of QC inspection reports that will document compliance with specifications.
5. Procedure for calibrating inspection equipment and recording calibration.
6. Procedure for repairing defective coating applications.

The Contractor shall provide at least one (1) Coating Inspector who is a National Association of Corrosion Engineers (NACE) Certified Coating Inspector Level 3 with Peer Review for the duration of the field application to provide Quality Control. The QC Inspector shall verbally inform the Engineer on a daily basis, of the progress and any corrective actions performed on the coating work. The QC Inspector shall be present during all cleaning and coating operations.

The Contractor shall be responsible for purchasing and providing the latest version of the NACE Coating Inspector Log Book(s) and all necessary inspection tools. The Contractor’s QC Inspector shall stamp the front page of each inspector’s log book used during painting operations. The

stamped book(s) shall indicate the inspector's NACE certification number, certification expiration date and shall also be signed. All daily coating activity shall be recorded in the Log Book. Copies of the log entries shall be provided on a daily basis to the Department's Quality Assurance (QA) field representative. Upon completion of the coating, the log book(s) shall then be furnished to the Department's QA field representative.

Limits of Paint Removal: Prior to the installation of structural steel for repairs, the existing paint shall be removed to width of 6 inches from the outside limits of steel repair, or as directed by the Engineer. The locations of the paint removal shall be reviewed and accepted by the Engineer prior to commencement of the work. Such acceptance by the Engineer does not relieve the Contractor of its responsibility for complying with applicable OSHA and DEEP regulations.

6.03.05 – Basis of Payment: The following will be included in this item:

“Structural Steel” shall be paid for in accordance with Connecticut Department of Transportation Standard Specifications Section 6.03.05, at the contract unit price per hundredweight. The unit price per hundredweight of steel shall include the cost of all materials, equipment, labor, and incidental expenses required to satisfactory complete the work in accordance with the Contract documents. The various structural steel work items shall also include the existing steel modification and removal; fastener removal with high strength bolt replacement; localized cleaning and all necessary work to complete the work.

Removal and replacement of fasteners required shall be included for the various steel work items and shall be included in the cost. No separate payments will be provided for this work.

Add the following at the end of the second paragraph:

“Payment for Structural Steel, complete in place, shall also include shop painting, all field touch-up painting and corrective or repair field painting, QC Inspector(s), QC Log Book(s) and testing equipment, technical advisor, “Painted” stencil, equipment, tools and labor incidental thereto.”

<u>Pay Item</u>	<u>Pay Unit</u>
Structural Steel	CWT

ITEM #0603908A - STRUCTURAL STEEL (SITE NO. 8)**ITEM #0603931A – STRUCTURAL STEEL (SITE NO. 11)**

Section 6.03 is supplemented and amended as follows:

6.03.01 - Description: *After the third paragraph, add the following:*

“ This special provision provides additional requirements for the surface preparation, shop painting, and field touch-up painting of new structural steel.”

6.03.02 – Materials: *After the second paragraph, add the following:*

“ Painting materials for this work shall conform to the following:

- The Contractor shall select a three-coat system from the qualified product List A or B, issued by the Northeast Protective Coating Committee (NEPCOAT). The approved NEPCOAT listings may be found at the NEPCOAT website at <http://www.nepcoat.org/>
- Note: The List B Carboline Company system that specifies Carboguard 888 is not eligible for use under this special provision at this time.
- The system chosen shall have a prime coat that has achieved a Class ‘B’ slip coefficient for faying surfaces. Top coat paint color shall be as noted on the plans.
- Both the shop painted and field touchup applied coating systems shall be of the same three-coat system. A compatible organic zinc rich primer shall be used for any necessary field touch up.
- The same coating material manufacturer shall furnish all materials for the complete coating system. Intermixing of materials within and between coating systems will not be permitted.
- Thinning of paint shall conform to the manufacturer’s written instructions.”

6.03.03 – Construction Methods: *Revise Subarticle 4(f) “Field Erection - High Strength Bolted Connections” as follows:*

Replace the first sentence of the fourth paragraph “Surface Conditions: At the time of assembly ... other foreign material.” with the following:

“ Connection faying surfaces within portions of structural steel designated to be painted shall receive a single coat of primer in accordance with requirements stipulated elsewhere in this special provision.”

Delete the fifth paragraph of Subarticle 4(f) and the three bulleted paragraphs after it: “Paint is permitted on ... wire brushing is not permitted.”

After the last paragraph of Article 6.03.03, before Tables A through C, add the following:

“ The painting application shall be done in compliance with the following requirements:

Qualifications of Shop Painting Firm: All shop painting of structural steel must be performed by and in an enclosed shop that is certified by the SSPC Painting Contractor

Certification Program QP-3, entitled “Standard Procedure for Evaluating Qualifications of Shop Painting Contractors” in the enclosed shop category or by a shop that holds an AISC Quality Certificate with a “Sophisticated Paint Endorsement” in the enclosed shop category. The firm shall be fully certified, including endorsements, for the duration of the surface preparation and coating application. A copy of the subject certification shall be provided to the Engineer prior to commencing any surface preparation or coating application.

The shop painting firm is required to have at least one (1) **Coating Application Specialist (CAS) (SSPC ACS/NACE No. 13)**-certified (Level II-Interim Status-Minimal) craft-worker. CAS-certified (Level II-Interim Status-Minimal) craft-worker(s) are required for all crews/craft-workers up to four (4) crew members. For each crew larger than four (4), an additional CAS-certified (Level II-Interim Status-Minimal) craft-worker shall be present on each painting/blasting crew during blast cleaning and spray application (Atmospheric and Immersion Service) operations. A crew-member is a person who is on the job performing hand-held nozzle blast cleaning and/or spray application of protective coatings on a steel structure. The certification(s) must be kept current for the duration of the Project work.

The complete coating system shall be applied in an enclosed shop except for field touch-up painting which shall be applied after all bolts are fully tensioned and deck formwork removed. The enclosed shop shall be a permanent facility with outside walls to grade and a roof where surface preparation and coating activities are normally conducted in an environment not subject to outdoor weather conditions or blowing dust.

Quality Control Inspection of Shop Painting: The firm performing shop painting of the structural steel shall have a written quality control (QC) program. A copy of the QC program and record keeping procedures shall be provided to the Engineer prior to commencing any surface preparation or coating application. The program shall contain, but not be limited to, the following:

1. Qualifications of QC staff.
2. Authority of QC staff. QC staff must have the authority to stop non-conforming work.
3. Procedure for QC staff to advise operation supervisor, in writing, of non-conforming work.
4. Sample copy of QC inspection reports that will document compliance with specifications.
5. Procedure for calibrating inspection equipment and recording calibration.
6. Procedure for repairing defective coating applications.

The Contractor or Shop shall provide at least one Quality Control Inspector for the duration of the shop application to provide Quality Control. The QC Inspector must be a National Association of Corrosion Engineers (NACE) Certified Coating Inspector Level 3 with Peer Review. The QC Inspector shall verbally inform the Engineer on a daily basis, of the progress and any corrective actions performed on the coating work. The QC Inspector shall be present during all cleaning and coating operations.

The Contractor or Shop shall be responsible for purchasing and providing the latest version of the NACE Coating Inspector Log Book(s) and all necessary inspection tools. The Contractor's QC Inspector shall stamp the front page of each inspector's log book used during painting operations. The stamped book(s) shall indicate the inspector's NACE certification number, certification

expiration date and shall also be signed. All daily coating activity shall be recorded in the Log Book. Copies of the log entries shall be provided on a daily basis to the Department's Quality Assurance (QA) shop representative. Upon completion of the coating, the log book(s) shall then be furnished to the Department's QA shop representative.

Technical Advisor: The Contractor or Shop shall obtain the services of a technical advisor who is employed by the coating manufacturer to assist the Engineer and shop painting firm during this work. The technical advisor shall be a qualified representative and shall be made available at the Shop upon request by the QC Inspector or the Engineer.

Surface Preparation: The following steps shall be performed prior to abrasive blast cleaning of steel members:

1. All corners and edges shall be rounded to a 1/16-inch radius or chamfered to a 1/16-inch chamfer.
2. All fins, slivers and tears shall be removed and ground smooth.
3. All rough surfaces shall be ground smooth.
4. Flame cut edges shall be ground over their entire surface such that any hardened surface layer is removed, and subsequent abrasive blast cleaning produces the specified surface profile depth.

Immediately before abrasive blast cleaning all steel members shall be solvent cleaned in accordance with SSPC-SP1 - "Solvent Cleaning."

Abrasive blast cleaning shall be performed in accordance with SSPC-SP 10 - "Near White Blast Cleaning" using a production line shot and grit blast machine or by air blast. The abrasive working mix shall be maintained such that the final **surface profile** is within the range described herein.

The QC Inspector shall test the abrasive for oil, grease or dirt contamination in accordance with the requirements of ASTM D7393 and document the test results. Contaminated abrasive shall not be used to blast clean steel surfaces. The blast machine shall be cleared of all contaminated abrasive and then solvent cleaned thoroughly in accordance with SSPC-SP 1 "Solvent Cleaning." New uncontaminated abrasive shall be added. Abrasive shall be tested for contaminants in accordance with the requirements of ASTM D7393 prior to the start of blast cleaning operations and at least every four hours during the blast cleaning operations.

All compressed air sources shall have properly sized and designed oil and moisture separators, attached and functional, to allow air at the nozzle, either for blast cleaning, blow-off, painting or breathing, to be oil-free, and moisture-free. The equipment shall have sufficient pressure to accomplish the associated work efficiently and effectively.

The QC Inspector shall perform the blotter test and document the results at the start of each blasting shift and at least every four hours during the blasting operation to ensure that the compressed air is free of oil and moisture. The blotter test shall be performed in accordance with the procedure outlined in ASTM D4285. For contaminated air sources, the oil and moisture separators shall be drained and the air retested.

No surface preparation or coating shall be done when the relative humidity is at or above 80 percent or when the surface temperature of the steel is less than five (5) degrees Fahrenheit above the dewpoint temperature as determined by a surface thermometer and an electric or sling psychrometer.

Surface Profile: The steel surface profile shall be 1 to 3 mils. Each girder or beam shall have the surface profile measured at a minimum of three locations in accordance with the test requirements of ASTM D4417, Method C. Smaller pieces such as diaphragms shall have the surface profile measured at a minimum of three locations on one piece at the beginning of abrasive blast operations and at least every four hours and at the end of abrasive blast cleaning operations. This measurement shall be performed with both coarse (0.8-2.0 mils) and extra coarse (1.5-4.5 mils) replica tape. During this measurement, special attention shall be given to areas that may have been shielded from the blast wheels, such as the corners of stiffeners and connection plates. The impressed tapes shall be filed in the NACE Coating Inspector's Log Book.

Application Methods: The coating system shall be applied by spray equipment of a type and size capable of applying each coat within the required thickness range. The applicator shall strictly adhere to the manufacturer's written recommendations for application methods, cure times, temperature and humidity restrictions and recoat times for each individual coat of the specified system. However, in no case shall coatings be applied in ambient conditions that exceed the relative humidity and dewpoint temperature control limits specified herein. Brushes shall be used in areas where spray application will not achieve acceptable results. Brushing technique shall be performed in a manner that will provide a uniform, blended finish.

Conventional spray equipment with mechanical agitators shall be used for prime coat application.

All storage, mixing, thinning, application and curing techniques and methods shall be accomplished in strict accordance with the printed material data sheets and application instructions published by the respective coating material manufacturer.

Surfaces shall be painted with the specified prime coat material before the end of the same work shift that they were blast cleaned and before any visible rust back occurs. Applied coatings shall not have runs, sags, holidays, pinholes or discontinuities.

The dry film thickness shall be within the range specified in the manufacturer's printed literature for the specified coating system. Dry film thickness shall be measured in accordance with SSPC-PA 2. The prime, intermediate and top coats shall be of contrasting colors as determined by the Engineer. There shall be no color variation in the topcoat as determined by comparison with Federal Standard 595.

Areas Requiring Special Treatment: All steel surfaces shall receive the three-coat shop applied system as specified except the following particular area types which shall be treated as follows:

1. Faying surfaces of connections shall receive a single application of primer. The dry film thickness shall be no greater than the thickness tested on the coating manufacturer's Certified Test Report for slip coefficient.

2. All steel surfaces within four (4) inches of field welds shall receive a single mist coating of primer at 0.5 - 1.5 mils dry film thickness.
3. Top surfaces of top flanges that will be in contact with concrete shall receive a single mist coating of primer at 0.5 - 1.5 mils dry film thickness.
4. Edges and shop welds shall be locally hand-striped with a brush in the longitudinal direction with an additional coat of an appropriate zinc-rich primer prior to application of the full intermediate coat. The application of the striping materials shall be in accordance with the coatings manufacturer's written instructions. The striping material shall be a contrasting color to distinguish it from the primer and intermediate coats.
5. The interior surfaces of box girders, including bracing, shall be prepared in accordance with these specifications then coated with the first two coats of the three-coat system. The intermediate coat in these areas shall be white and match Federal Standard 595 Color Number 27925.

Adhesion: Adhesion strength of the fully coated assemblies shall be the more restrictive of the manufacturer's specified adhesion strength or at least 600 psi for systems with organic zinc primers and at least 250 psi for systems with inorganic zinc rich primers measured as per ASTM D4541 using apparatus under Annex A4. All adhesion test locations shall be recoated in accordance with this specification at no additional cost. The QC Inspector shall perform adhesion strength tests every 500 sf and shall document the adhesion strength test results.

If adhesion test results are less than the specified value, but equal to or greater than 80% of the specified value, four (4) additional adhesion tests shall be taken within the 500 sf area of the failed test. If any of the additional adhesion tests are less than the specified value, the coating shall be removed from the entire piece and re-applied at the Contractor's expense. If any adhesion tests are less than 80% of the specified value, the entire coating system shall be removed from the piece and re-applied at the Contractor's expense.

Smaller pieces such as diaphragms shall be analyzed in lots that have an overall coated surface area of approximately 500 sf.

Protection of Coated Structural Steel: All fully coated and cured assemblies shall be protected from handling and shipping damage with the prudent use of padded slings, dunnage, separators and tie downs. Loading procedures and sequences shall be designed to protect all coated surfaces. Erection marks for field identification of members and weight marks shall be affixed in such a manner as to facilitate removal upon final assembly without damage to the coating system.

Field Touch-Up Painting of Shop Applied Coating: Field touch-up painting shall be undertaken by the Contractor for the purpose of completing coating applications of masked-off areas at splices, connections, and for the repair of coated surfaces damaged during shipment or construction, as directed by the Engineer. The Aesthetics of any field painting is very important. Every effort must be made to perform any field painting in a professional manner that does not affect the appearance or aesthetic value of the structural steel in any way. Significant color variations or texture changes between the shop painting and field painting will not be allowed. The Contractor will be required to perform any additional field painting work required to provide consistent color and texture throughout the structural steel. This is especially true for all Fascia

surfaces and areas exposed to public view. The Engineer will be the sole judge on color variations and textures variations of the field painting.

The Painting Contractor shall submit for approval by the Engineer a complete coating application procedure for all touch-up painting and corrective work. .

The field applied coating for touch-up painting shall be the same system used in the shop applied application. The intermediate and topcoat material for field touch-up painting shall be from the same lot and batch used in the shop provided its shelf life has not expired. If the shelf life has expired, the same material of the same color from a different lot and batch shall be used.

Field application of coatings shall be in accordance with the manufacturer's written application guidelines and these specifications. All areas cleaned to bare metal must be coated with zinc-rich primer before any visible rusting occurs.

After all concrete is placed and the forms are removed, all rust, scale, dirt, grease, concrete splatter and other foreign material shall be completely removed from all painted surfaces. All surfaces to be field painted shall also be cleaned by solvent cleaning in accordance with SSPC-SP 1, hand tool cleaning SSPC-SP 2, and power tool cleaning SSPC-SP 3 and SSPC-SP 11. Areas cleaned to SSPC-SP 11 must have a 1-3 mil profile and must be primed prior to rusting. All debris generated from cleaning operations must be contained and properly disposed of by the Contractor.

Bolts, nuts, washers and surrounding areas shall receive brush applications of intermediate and topcoat after final tensioning. Careful attention shall be given to bolted connections to insure that all bolts, nuts and washers are fully coated and that no gaps are left unfilled and uncoated.

Damage to the coating system that extends to the steel surface (such as scratches, gouges or nicks), shall have the entire three-coat system locally reapplied after power tool cleaning to bare metal in **accordance with SSPC-SP 11. The coating system adjacent to the damage shall be feathered back to increase** the surface area for touch up painting. The area cleaned to SSPC-SP 11 shall be primed with a zinc-rich primer before rusting occurs.

Damage to the coating system that extends back only to the prime or intermediate coat, shall only have the topcoat applied. Application of the touch-up materials in these damaged areas shall be performed by brush only.

During any field painting the Contractor shall protect property, pedestrians, vehicular and other traffic upon, underneath, or in the vicinity of the bridge, and also all portions of the bridge superstructure and substructure against damage or disfigurement from errant coating materials.

Tarps shall be used to collect all surface preparation debris. The Contractor shall be responsible for disposing of all removed materials, including tarps.

Contractor – Subcontractor Qualifications: Contractors and subcontractors doing field touchup painting work are required to be certified by the SSPC Painting Contractor Certification Program (PCCP) to QP-1, entitled "Standard Procedure for Evaluating Qualifications of Painting Contractors (Field Application to Complex Structures)" at the time of field touchup coating application.

Contractors and subcontractors are required to have at least one (1) **Coating Application Specialist (CAS) (SSPC ACS/NACE No. 13)**-certified (Level II-Interim Status-Minimal) craft-worker. CAS-certified (Level II-Interim Status-Minimal) craft-worker(s) are required for all crews/craft-workers up to four (4) crew members. For each crew larger than four (4), an additional CAS-certified (Level II-Interim Status-Minimal) craft-worker shall be present on each painting/blasting crew during blast cleaning and spray application (Atmospheric and Immersion Service) operations. A crew member is a person who is on the job performing hand-held nozzle blast cleaning and/or spray application of protective coatings on a steel structure. The certification(s) must be full, not interim, and must be kept current for the duration of the Project work. If a Contractor's, subcontractor's or any craft-worker's certification expires, the firm will not be allowed to do any work on this item until the certification is reissued.

Requests for extension of time for any delay to the completion of the Project due to an inactive certification will not be considered and liquidated damages will apply. At the option of the Engineer, if such a delay will adversely impact the successful and timely completion of the Project, the Department may require the Contractor to engage another SSPC certified contractor to do the painting work at the prime contractor's expense.

Quality Control Inspection of Field Touchup Painting: The Contractor performing field touchup painting of the structural steel shall have a written quality control (QC) program. A copy of the QC program and record keeping procedures shall be provided to the Engineer prior to commencing any surface preparation or coating application. The program shall contain, but not be limited to, the following:

1. Qualifications of QC staff.
2. Authority of QC staff. QC staff must have the authority to stop non-conforming work.
3. Procedure for QC staff to advise operation supervisor, in writing, of non-conforming work.
4. Sample copy of QC inspection reports that will document compliance with specifications.
5. Procedure for calibrating inspection equipment and recording calibration.
6. Procedure for repairing defective coating applications.

The Contractor shall provide at least one (1) Coating Inspector who is a National Association of Corrosion Engineers (NACE) Certified Coating Inspector Level 3 with Peer Review for the duration of the field application to provide Quality Control. The QC Inspector shall verbally inform the Engineer on a daily basis, of the progress and any corrective actions performed on the coating work. The QC Inspector shall be present during all cleaning and coating operations.

The Contractor shall be responsible for purchasing and providing the latest version of the NACE Coating Inspector Log Book(s) and all necessary inspection tools. The Contractor's QC Inspector shall stamp the front page of each inspector's log book used during painting operations. The stamped book(s) shall indicate the inspector's NACE certification number, certification expiration date and shall also be signed. All daily coating activity shall be recorded in the Log Book. Copies of the log entries shall be provided on a daily basis to the Department's Quality Assurance (QA) field representative. Upon completion of the coating, the log book(s) shall then be furnished to the Department's QA field representative.

General: The word “PAINTED” followed by the month and year the painting of the structure is completed along with the ConnDOT Project Number and the manufacturer's abbreviations for each of the three coats, shall be stenciled on the inside of a fascia girder at mid-depth of the girder in three (3) inch high block letters located near the abutment, so as to be clearly visible from the ground below. Paint for stenciling information shall be of a contrasting color and be compatible with the topcoat.”

6.03.05 – Basis of Payment: *Add the following at the end of the second paragraph:*

“Payment for either method for new structural steel, complete in place, shall also include shop painting, all field touch-up painting and corrective or repair field painting, QC Inspector(s), QC Log Book(s) and testing equipment, technical advisor, “Painted” stencil, equipment, tools and labor incidental thereto.”